Job Process Plan

1. Machines

1. Fixtures
   1. Phase I
   2. Phase II
2. Machine Process Flow
3. Fixture Components
4. Job Tooling
5. Process Engineering
   1. Materials & Tooling
      1. Order All Fixture Tooling
      2. Order All Job Tooling
   2. Fixture Construction
      1. Design & Layout of Fixturing

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| Assigned To: | Start Dtate | Completion Date |
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* + 1. Programming of All Fixture Components

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| Assigned To: | Start Dtate | Completion Date |
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* 1. Part Programming

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| Assigned To: | Start Dtate | Completion Date |
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| Assigned To: | Start Dtate | Completion Date |
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* 1. Inspection Sheets
     1. Operator
     2. F/A
  2. Remaining Process Paperwork
     1. Check off and initial all router boxes for release to production.